

Asymmetric Synthesis of (2R,5R)-2,5-Diaminohexan-1,6-dioic Acid

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Received 28 January 1998; accepted 11 February 1998

Abstract: Schöllkopf's auxiliary **16** was added to bis-lactim iodide **21** to give 1,2-bis[(3S,6R)-3,6-dihydro-2,5-dimethoxy-3-isopropylpyrazin-6-yl]ethane **22** in 50% d.e. Dimer **22** was separated from its diastereoisomer **23** and deprotected using 6M HCl to afford homochiral (2R,5R)-2,5-diaminohexan-1,6-dioic acid **24**. © 1998 Elsevier Science Ltd. All rights reserved.

INTRODUCTION

(S,S)-Diaminopimelic acid (DAP) 1 plays a key role in bacterial α -amino acid biosynthesis, where it is epimerised by L,L-DAP epimerase to form *meso*-DAP 2 which is then stereoselectively decarboxylated at its (R)-stereogenic centre by *meso*-DAP decarboxylase to afford L-lysine 3. *meso*-Diaminopimelic acid 2 serves a second purpose in bacterial biochemistry as it confers structural rigidity to Gram positive and many Gram negative bacteria by cross-linking the polysaccharides of their cell wall peptidoglycan. Since peptidoglycans and the lysine biosynthetic pathway are foreign to mammalian biochemistry, there has been much interest in employing α,α' -diamino diacids (DADs) as potential antibiotics. Analogues 4-8, for example, have been shown by Vederas *et al.* to display useful antibacterial activity by selectively inhibiting enzymes of the DAP biosynthetic pathway.

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A number of naturally occurring and synthetically derived DAP peptides similar to RP 56124 9 have been developed as immunostimulants,⁵ while the use of DADs as cross-linking agents offers the opportunity of improving the activity, stability and availability of biologically active peptides. DAD 10, for example, was used to crosslink two haemoregulatory peptides in order to improve their stimulating activity on bone marrow cell division,⁶ while the ability of DADs such as 11 to act as crosslinking cystine analogues has great potential in studying the conformation of peptide sequences.⁷

$$n-C_{11}H_{23}$$
 NH_{2}
 NH

Homochiral DADs are generally prepared by either separation and resolution of a 1:2:1 mixture of the (S,S), meso-(R,S) and (R,R) forms, or via asymmetric synthesis. An attractive approach to C_2 -symmetric α,α' -diamino diacids involves methodology based on the diastereoselective addition of two equivalents of a glycine derived chiral auxiliary to one equivalent of a ω,ω' -dihaloalkane to afford a bridged dimeric species. Subsequent cleavage and purification of the major diastereoisomer arising from this reaction affords the desired homochiral α,α' -diamino diacid. (S,S)-DAP 1, for example, can be prepared by the addition of two equivalents of the lithium anion of Schöllkopf's auxiliary 12 to 1,3-dibromopropane in THF at -78°C to give the desired (6S,6S')-dimer 13 in 60% d.e. Chromatographic purification followed by cleavage of 13 results in a mixture of (R)-valine 14 and (S,S)-DAP 1 which were separated by ion exchange chromatography (Scheme 1).

Scheme 1

The use of diiodobutane or diiodopentane as electrophiles via this dialkylation protocol enables direct access to the higher homologues of (S,S)-DAPs (or (R,R)-DAPs) which contain either tetramethylene or pentamethylene linkers between the α -amino acids functionalities. This general procedure cannot however be applied to the synthesis of C_2 -symmetric DADs comprised of two α -amino acids bridged by a dimethylene linker, because addition of Schöllkopf's anion 12 (or other glycine anion equivalents) to 1.2-dihalo compounds results in nucleophilic elimination of halogen rather than the desired disubstitution pathway. 12

We wished to prepare homochiral C_2 -symmetric 2,5-diaminohexan-1,6-dioic acids and proposed a stepwise approach to this class of compound which involved the diastereoselective addition of the lithium anion of Schöllkopf's auxiliary 12 to bis-lactim ether tosylate 15. Tosylate 15 was chosen as our initial target, because it had been previously demonstrated by Baldwin *et al.* that primary tosylates were readily displaced by the lithium anion of Schöllkopf's auxiliary 12.¹³

RESULTS AND DISCUSSION

We proposed that tosylate 15 could be readily prepared by alkylation of Schöllkopf's auxiliary 16 with a suitably functionalised electrophile. Investigation into a range of potential electrophiles (ClCH₂CH₂OTMS, ethylene oxide, ethylene glycol sulphate, ethylene glycol ditosylate) revealed that ethyl bromoacetate afforded the best yields and highest trans-diastereoselectivity. Auxiliary 16 at -78°C was deprotonated in THF with n-BuLi and quenched with ethylbromoacetate to afford a 94:6 mixture of trans -(3S,6R)-17 and cis-(3S,6S)-18 (88% d.e.). Attempts to purify this mixture of diastereoisomers by distillation or chromatography led to decomposition of product, although a small portion of the crude reaction product was purified by chromatography to confirm the identity of the major diastereoisomer as trans-(3S,6R)-17. The mixture of trans-17 and cis-18 esters was reduced with LiAlH₄ in THF at -20°C to afford an inseparable mixture of alcohols 19 and 20. Tosylation of this mixture using pyridine and tosyl chloride at -20°C, followed by chromatographic purification and recrystallisation, afforded trans-(3S,6R)-tosylate 15 in an overall yield of 46% from auxiliary 16 (Scheme 2).

Reagents and Conditions: (i) n-BuLi, THF, -78°C; BrCH₂CO₂Et; (ii) LiAlH₄, THF, -20°C; (iii) TsCl, Pyridine, 0°C.

Scheme 2

The relative configuration of 15 was confirmed as *trans*- by X-ray crystallographic analysis establishing the planar nature of the dihydropyrazine ring with the C_3 -isopropyl and C_6 -ethylenetosylate functionalities occupying a *trans* orientation above and below the plane of the pyrazine ring (Figure 1). Assignment of the absolute configuration of 15 as (3S,6R) follows from the configuration of the starting (S)-valine.

X-ray crystal structure of tosylate 15 Figure 1

Despite the literature precedent, attempts to react the tosylate of 15 with the anion of Schöllkopf's auxiliary (S)-12 were unsuccessful leading to recovery of starting material. Tosylate 15 was therefore converted to iodide 21 using sodium iodide in refluxing acetone. Addition of two equivalents of the anion of Schöllkopf's auxiliary 16 in THF at -78°C to a solution of iodide 21 in THF at -78°C afforded a 75:25 mixture of dimers 22 and 23 (50% d.e.). This mixture was separated by chromatography to afford (6R,6'R)-dimer 22 and (6R,6'S)-dimer 23 as low melting point solids and their structures were simply assigned from comparison of their NMR spectra. Dimer 23, for example, exhibited twenty signals in its 13 C NMR spectrum and two sets of resonances in its 14 H NMR spectrum while (6R,6'R)-dimer 22 displayed only ten signals in its 13 C NMR spectrum in accordance with its 12 C symmetry. The disappointing 50% d.e. observed for the addition of Schöllkopf's auxiliary 16 to iodide 21 is typical for alkylation of Schöllkopf's auxiliary 16 with linear unactivated electrophiles which generally occurs with much lower selectivity than alkylations with more reactive electrophiles.

Reagents and Conditions: (i) NaI, acetone, Δ; (ii) n-BuLi THF, -78°C.

Scheme 3

(6R,6'R)-Dimer 22 was deprotected by refluxing in 6M HCl and the resulting mixture of α -amino acids separated by cellulose chromatography to afford L-valine (S)-14 and (2R,5R)-2,5-diaminohexan-1,6-dioic acid 24 as its bis-HCl salt ($[\alpha]_D^{23}$ =-35.2, (c=1.0, 6N HCl), Lit $[\alpha]_D^{23}$ for (S,S)-DAD=+37.8, (c=1.0, 6N HCl); Lit $[\alpha]_D^{23}$ for (S,S)-DAD=+26.5, (c=5.92, 6N HCl)) in 80 % yield. The corresponding (6R,6'S)-dimer 23 was also deprotected and purified in a similar manner to afford meso-(2R,5S)-2,5-diaminohexan-1,6-dioic acid 25 as its bis-HCl salt in 80% yield (Scheme 4). Hand C NMR spectroscopic analysis of the crude reaction mixture obtained from hydrolysis of (6R,6'R)-dimer 22 with 6M HCl revealed that no meso-(2R,5S)-2,5-diaminohexan-1,6-dioic acid 25 could be detected, confirming that no racemisation of (2R,5R)-2,5-diaminohexan-1,6-dioic acid 24 had occurred under the acidic cleavage conditions.

Reagents and Conditions: (i) 6M HCl, Δ; (ii) cellulose chromatography [n-BuOH, H₂O, CH₃CO₂H (4:2:1)].

Scheme 4

CONCLUSION

Schöllkopf's auxiliary 16 has been added to iodide 21 to give 1,2-bis-[(3S,6R)-3,6-dihydro-2,5-dimethoxy-3-isopropylpyrazin-6-yl]ethane 22 in 50% d.e. Dimer 22 was deprotected using 6M HCl to afford homochiral (2R,5R)-2,5-diaminohexan-1,6-dioic acid 24 in good yield. Since (3R)-Schöllkopf's auxiliary is easily prepared from readily available D-valine, (2S,5S)-diaminohexan-1,6-dioic acid is also available using this methodology. It is apparent that iodide 21 has potential as a versatile intermediate for the synthesis of γ -substituted α -amino acids and we are currently investigating the functionalisation of this iodide with a wide range of nucleophiles.

EXPERIMENTAL

Melting points were measured on a Gallenkamp hot stage apparatus and are uncorrected. Optical rotations were measured on a Perkin-Elmer 241 polarimeter. ¹H and ¹³C NMR spectra were recorded on a Bruker WH 300 and AM 500 and the chemical shifts referenced to CHCl₃ (δ 7.27) in CDCl₃. IR spectra were recorded on a Perkin Elmer 781 spectrophotometer. Mass spectra were recorded using V.G. MASSLAB VG 20-250 and BIO-Q MICROMASS instruments while HRMS were determined on a VG Autospec. Elemental analyses were performed on a Carlo Erba 1106 elemental analyser. All solvents were purified and dried according to the procedures described in *Purification of Laboratory Chemicals*, D. D. Perrin and W. L. F. Armarego, Pergamon Press, Oxford, 1988. All chemicals used for synthetic procedures were of reagent grade or better. Merck 70-320 mesh silica gel or Fluka cellulose powder (cotton linters) was used for chromatography. Schöllkopf's auxiliary **16** was prepared according to the literature procedure.

Ethyl-(3S, 6R)-3-isopropyl-2,5-dimethoxy-3,6-dihydropyrazin-6-yl-acetate 18

n-BuLi (1.1eq) was added to a solution of Schöllkopf's auxiliary **16** (3.00g, 16.3mmol) in THF (120ml) at -78°C. Ethyl bromoacetate (6ml, 54mmol) was then added dropwise and the reaction mixture stirred at -78°C for 8 hrs. The reaction was allowed to warm to room temperature, quenched with NH₂Cl solution, extracted with ether (3x20ml), dried (MgSO₄) and excess electrophile and solvent removed in vacuum to afford the crude product **17** and **18** (3.04g, 11.2 mmol, 88% d.e., 69%) as an unstable oil. A small quantity of the crude reaction product was purified by flash chromatography [silica, petrol/ether (9:1)], to afford ester **18**. [α]_D²³=+27.3 (c=1.0, CHCl₃); ν_{max} (film)/cm⁻¹ 1742 (C=O), 1697 (C=N); δ_{H} (CDCl₃) 0.73 (3H, d, J 6.9Hz, CHCH₃), 1.01 (3H, d, J 6.9Hz, CHCH₃), 1.27 (3H, t, J 7.3Hz, OCH₂CH₃), 2.23 (1H, m, (CH₃)₂CH), 2.64 (1H, dd, J 13.1 and 5.8Hz, CH'HCO₂Et), 2.85 (1H, dd, J 13.1 and 5.8Hz, CHH'CO₂Et), 3.66 (3H, s, OCH₃), 3.71 (3H, s, OCH₃), 4.02 (1H, t, J 3.4Hz, H₃), 4.18 (2H, q, J 7.3Hz, OCH₂CH₃), 4.35 (1H, td, J 5.8 and 3.4Hz, H₆): δ_{C} (CDCl₃) 14.1 (CH₃), 16.8 (CH₃), 18.9 (CH₃), 32.0 (CH), 39.6 (CH₂), 52.4 (C₆), 52.5 (OCH₃), 52.6 (OCH₃), 60.2 (OCH₃), 61.2 (C₃), 162.9 (C=N), 164.6 (C=N), 171.5 (C=O).

(3S,6R)-3-isopropyl-2,5-dimethoxy-3,6-dihydropyrazine-6-yl ethanol 19

Lithium aluminium hydride (180mg, 5mmol) was added to a solution of esters 17 and 18 (300mg, 1.10mmol) in dry THF (20ml) at -78°C and the reaction left at -20°C overnight. The resultant mixture was quenched with NH₄Cl solution, extracted with diethyl ether (3x20ml), dried (MgSO₄), and the solvent removed in vacuum to afford a crude oil which was purified by chromatography [silica, ethyl acetate/petrol (50:50)] to afford alcohols 19 and 20 (203mg, 0.89mmol, 88% d.e., 81% yield). Analysis was carried out on the mixture of coeluting diastereoisomers. v_{max} (film)/cm⁻¹ (film) 3234 (OH, brd), 1696 (C=N), 1670 (C=N); δ_{H} (CDCl₃) for major diastereoisomer 0.73 (3H, d, J 7.0Hz, CHCH₃), 1.01 (3H, d, J 7.0Hz, CHCH₃), 1.78 (1H, m, CH'CH), 2.20 (2H, m, CH and CHCH'), 3.67 (3H, s, OCH₃), 3.72 (3H, s, OCH₃), 3.86 (2H, m, CH₂OH), 3.98 (1H. t. J 3.9 Hz, H₃), 4.10 (1H, m, H₆), 4.45 (1H, broad s, -OH); δ_{C} (CDCl₃) for major diastereoisomer 16.8 (CH₃), 18.8 (CH₃), 32.1 (CH), 35.6 (CH₂), 52.6 (2 x OCH₃), 56.5 (C₆), 60.8 (C₃), 62.8 (CH₂OH), 163.3 (C=N), 164.6 (C=N); m/z (APCI+, M+1), 229 (100%), (Found 229.1556, C₁₁H₂₁N₂O₃ requires 229.1552)

(3S,6R)-6-(2'-Tosyloxyethyl)-3-isopropyl-2,5-dimethoxy-3,6-dihydropyrazine 15

Tosyl chloride (340mg, 1.78mmol) was added to a solution of alcohols **19** and **20** (194mg, 0.85mmol, 88% d.e.) in pyridine (5ml) at 0°C, and left at -20°C overnight. The reaction was diluted with water (5ml), extracted with ethyl acetate (3 x 10ml), dried (MgSO₄), and the solvent removed in vacuum to afford a crude product which was purified by chromatography [silica, petrol:ether (7:3)] and recrystallised from ether to give **15** as a crystalline solid (270mg, 0.71mmol, 83%). m.p. 85°C (ether); $[\alpha]_D^{23} = +32.5$ (c=1.2, CHCl₃); ν_{max} (film)/cm⁻¹ 1695 (C=N), 1329 (S=O), 1176 (S=O); δ_{H} (CDCl₃) 0.70 (3H, d, J 6.9Hz, CHCH₃), 1.01 (3H, d, J 6.9Hz, CHCH₃), 1.89 (1H, m, CH'HCH₂OTs), 2.21 (1H, m, CHH'CH₂OTs), 2.30 (1H, m, (CH₃)₂CH). 2.45 (3H, s, Ar-CH₃), 3.58 (3H, s, OCH₃), 3.67 (3H, s, OCH₃), 3.91 (1H, t, J 3.4Hz, H₃), 3.98 (1H, td, J 6.9 and 3.4Hz, H₆), 4.17 (1H, m, CH₂CH'HOTs), 4.28 (1H, m, CH₂CHH'OTs), 7.34 (2H, d, J 8.3Hz, ArH), 7.80 (2H, d, J 8.3Hz, ArH); δ_{C} (CDCl₃) 16.6 (CH₃), 18.8 (CH₃), 21.4 (ArCH₃), 31.9 (CH), 33.1 (CH₂), 51.5 (C₆). 52.2 (OCH₃), 52.4 (OCH₃), 60.9 (C₃), 67.3 (CH₂OTs), 128.0 (ArCH), 129.8 (ArCH), 133.2 (ArCMe). 144.8 (ArCSO₂), 163.1 (C=N), 164.3 (C=N); m/z (CI⁺) 383 (M+1, 100%).

Crystal Data for (3S,6R)-6-(2'-Tosyloxyethyl)-3-isopropyl-2,5-dimethoxy-3,6-dihydropyrazine 15

 $C_{18}H_{26}N_2O_5S$, M=382.4, monoclinic, a=8.6223(8), b=11.029(2), c=11.4260(9) Å, $\beta=111.89(1)^\circ$, U=1008.2(2) Å, (by the least squares refinement of the diffractometer angles for 24 automatically centred reflections), space group P21, Z=2, $D_c=1.26$ gcm⁻³, F(000)=408, v=16.38cm⁻¹. Transparent prism. Crystal dimensions $0.16 \times 0.48 \times 0.58$ mm.

Data were measured on an Enraf-Nonius MACH3 diffractometer using graphite monochromated CuK α radiation and an ω -2 \varnothing scan (ω scan width = 0.68 + 0.19tan \varnothing , ω scan speed 1.7-10.1° min⁻¹).¹⁹ Data were corrected for Lorentz and polarisation effects and an empirical absorption correction based on azimuthal scan data applied. A total of 3634 reflections (2 < \varnothing < 70°, h; 0, k, -l, l) were measured, of which 2014 were unique (merging R=0.022), and 1987 were observed with I>3 σ (l).

The crystal structure was refined using full matrix least squares and all hydrogen atoms were located in the difference Fourier maps and included in the final requirement with the fixed positional and thermal parameters. A four term Chebysev weighting²⁰ scheme was applies which gave satisfactory agreement analysis. At convergence R=0.037 and R'=0.042.

All calculations were carried out using the Oxford Crystals program package on a 486 computer.²¹

(3S,6R)-6-(2'-Iodoethyl)-3-isopropyl-2,5-dimethoxy-3,6-dihydropyrazine 21

Sodium iodide (904mg, 6.03mmol) was added to a solution of tosylate **15** (223mg, 0.584mmol) in acetone (10ml) and the solution refluxed for 2hrs. The solution was cooled, diluted with water (5ml), extracted with ether (3x5ml), dried (MgSO₄), and the solvent removed in vacuum to afford a crude oil . which was purified by chromatography [(silica, petrol/ether (95:5)] to give iodide **21** as a colourless oil (188mg, 0.56mmol, 95%); $[\alpha]_D^{23}$ =+18.4 (c=0.9, CHCl₃); v_{max} (film)/cm⁻¹ 1695 (C=N); δ_{H} (CDCl₃) 0.72 (3H, d, J 6.8Hz, CH₃), 1.04 (3H, d, J 6.8Hz, CH₃), 2.09 (1H, m, CH'H), 2.25 (1H, m, (CH₃)₂CH), 2.45 (1H, m, CHH'), 3.25 (1H, m, CH'HI), 3.32 (1H, m, CHH'I), 3.69 (3H, s, OCH₃), 3.71 (3H, s, OCH₃), 3.95 (1H, t, J 3.5Hz, H₃). 4.01 (1H, td, J 7.9 and 3.5Hz, H₆); δ_{C} (CDCl₃) 1.9 (CH₂I), 16.6 (CH₃), 18.9 (CH₃), 31.9 (CH), 38.3 (CH₂), 52.5 (OCH₃), 52.6 (OCH₃), 55.8 (C₆), 60.9 (C₃), 163.1 (C=N), 164.3 (C=N); m/z (CI+), 339 (MH+, 100%); Found: C 39.4, H 5.7, N 8.3. Calculated for C₁₁H₁₂IN₂O₃ C 39.1, H 5.65, N 8.60%,

1,2-bis[3S,6R)-3,6-Dihydro-2,5-dimethoxy-3-isopropylpyrazin-6-yl]ethane 22 and 1-[3S,6R)-3,6-Dihydro-2,5-dimethoxy-3-isopropylpyrazin-6-yl]-2-[3'S,6'S)-3',6'-Dihydro-2',5'-dimethoxy-3'-isopropylpyrazin-6'-yl]ethane 23

Schöllkopf's auxiliary **16** (184mg, 1mmol) in THF (10ml) at -78°C was deprotonated with *n*-BuLi (1.eq) and transferred *via* cannula into a solution of iodide **21** (170mg, 0.5mmol) in THF at -78°C and the reaction mixture stirred for a further 6hrs at -78°C. After warming to room temperature the reaction mixture was quenched with ammonium chloride solution, extracted with ether (3x20ml), dried (MgSO₄), and the solvent removed in vacuum to afford a crude mixture (240mg) containing **16**, **22** and **23** in a ratio of 4:3:1. The mixture was separated by column chromatography [silica, petrol/ether (95:5)] to afford Schöllkopf's auxiliary **16** (74mg, 0.4mmol), (6*R*,6'*R*)-dimer **22** (114mg, 0.29mmol, 58%) and (6*R*,6'*S*)-dimer **23** (38mg, 0.096mmol, 19%).

(6*R*,6'*R*)-dimer 22, m.p. 41°C (pentane); $[\alpha]_D^{23}$ =-30.6 (*c*=1.7, CHCl₃); ν_{max} (film)/cm⁻¹ 1691 (C=N); δ_{H} (CDCl₃) 0.69 (6H, d, *J* 6.9Hz, 2 x CHCH₃), 1.05 (6H, d, *J* 6.9Hz, 2 x CHCH₃), 2.26 (2H, m, 2 x CH(CH₃)₂), 3.68 (6H. s. 2 x OCH₃), 3.69 (6H, s, 2 x OCH₃), 3.94 (2H, t, *J* 3.4Hz, 2 x H₃), 4.05 (2H, dt, *J* 3.6 and 3.4Hz, 2 x H₄); δ_{C} (CDCl₃) 16.2 (2 x CH₃), 18.4 (2 x CH₃), 29.5 (2 x CH₂), 31.8 (2 x CH), 52.25 (2 x OCH₃), 52.30 (2 x OCH₃), 55.5 (2 x C₆), 60.6 (2 x C₃), 164.05 (2 x C=N), 164.10 (2 x C=N); *m/z* (APCI+, M+1), 395 (100%), (Found 395.2665, C₂₀H₃₅N₄O₄ requires 395.2658).

(6*R*,6'*S*)-dimer 23, m.p. 64°C (pentane); $[α]_D^{23} = -0.8$, $(c=2.0, CHCl_3)$; v_{max} (film)/cm¹ 1692 (C=N); δ_H (CDCl₃) 0.69 (3H, d, *J* 6.9Hz, CH₃), 0.73 (3H, d, *J* 6.9Hz, CH₃), 1.04 (3H, d, *J* 6.9Hz, CH₃), 1.05 (3H, d, *J* 6.9Hz, CH₃). 1.42-1.50 (1H, m), 1.78-1.87 (3H, m), 2.10 (1H, m), 2.18 (1H, m, CH(CH₃)₂), 2.24 (1H, m, CH(CH₃)₂, 3.670 (3H, s, OCH₃), 3.676 (3H, s, OCH₃), 3.679 (3H, s, OCH₃), 3.71 (3H, s, OCH₃), 3.65-3.71 (3H, m), 3.92 (1H, t, *J* 4.5Hz, H₃), 3.93 (1H, t, *J* 4.0 Hz, H₃), 3.96 (1H, m, H₆), 4.06 (1H, m, H₆), δ_C (CDCl₃) 16.6 (CH₃), 17.6 (CH₃), 19.0 (CH₃), 19.5 (CH₃), 30.75 (CH₂), 30.82 (CH₂), 31.4 (CH), 31.8 (CH), 52.2 (2 x OCH₃), 52.3 (2 x OCH₃), 55.2 (C₆), 55.6 (C₆), 60.7 (C₃), 61.0 (C₃), 163.2 (C=N), 163.6 (C=N), 163.8 (C=N), 163.9 (C=N); *m/z* (APCI⁺, M+1), 395 (100%), (Found 395.2665, C₂₀H₃₅N₄O₄ requires 395.2658).

(2R,5R)-2,5-diaminohexan-1,6-dioic acid 24

(6*R*,6'*R*)-dimer **22** (100mg, 0.25mmol) was dissolved in 6M HCl and the solution refluxed for 2 hrs. The solvent was removed in vacuum to afford a mixture of **24** and (*S*)-valine **14** which was separated by chromatography over cellulose [acetic acid, butanol, water (1:4:2), bed volume=22x3.0cm], acidified with 6M HCl, to afford DAD **24** (50mg, 0.20mmol, 80%) as a pure compound; $[\alpha]_D^{23}$ =-35.2 (*c*=1.0, 6M HCl). [Lit¹² $[\alpha]_D^{23}$ for (*S*,*S*)-DAD=+26.5, (*c*=5.92, 6N HCl)]; $\delta_H(D_2O)$ 1.88 (2H, m, H₃ and H₄), 1.99 (2H, m, H₃ and H₄), 3.74 (2H, t, *J* 5.6Hz, H₂ and H₃); $\delta_C(D_2O)$ 26.4 (C₃ and C₄), 53.0 (C₂ and C₅), 172.2 (C₁ and C₆); *m/z* (ESI⁺) 174.

(2R,5S)-2,5-diaminohexan-1,6-dioic acid 25

(6R,6'S)-dimer 23 (30mg, 0.08mmol) was dissolved in 6M HCl and the solution refluxed for 2 hrs. The solvent was removed in vacuum to afford a mixture of 25 and (S)-valine 14 which was separated by

chromatography over cellulose [acetic acid, butanol, water (1:4:2), bed volume=10cmx3.0cm], acidified with HCl, to afford DAD **25** (16mg, 0.064mmol, 80%) as a pure compound; $[\alpha]_D^{23} = 0$ (c 1.0, 6M HCl); $\delta_H(D_2O)$ 2.10-2.20 (4H, m, 2xH₃ and 2xH₄), 4.18 (2H, br, H₂ and H₅); $\delta_C(D_2O)$ 26.4 (C₃ and C₄), 52.9 (C₂ and C₅), 171.9 (C₄ and C₅); m/z (ESI⁺) 174.

ACKNOWLEDGEMENTS

Under the LINK Asymmetric Synthesis Programme financial support for this work (S. D. B.) is gratefully acknowledged from the EPSRC, DTI and Zeneca Pharmaceuticals.

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